#### "ASPECTS OF REGULATORY REQUIREMENTS 'N INDUSTRIALIZED COUNTRIES"

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#### Abstract

Compliance with regulatory requirements major foreign markets for health registrapharmaceutical o f products continuing challenge for the multinational pharmaceutical company operating Highligths of United States. four sample countries, France, Germany and the U.K. reviewed.

The topic "Aspects of Regulatory Requirements Industrialized Countries" would be a good theme for a seminar of 3 or 4 days length. Certainly, there are enough issues, comparisons and contrasts to cover some or more countries which might be dealt with in a meaningful way over the course of several days. one has to consider the subjective concept of which are the industrialized countries. Virtually all of Europe can be considered industrialized. Collectively, Europe the largest pharmaceutical market. America. there are several countries that should be

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considered industrialized with a different regulatory atmosphere from Europe. In the East, Japan is second the U.S. as a pharmaceutical market and I'm no one would question that Japan is world unto in terms of regulatory atmosphere and unique concepts about protectionism of its domestic pharmaceutical industry. So for today's presentation, I have tο restrict the subject tο few choosen countries the UK, France, Sweden and France, Germnay and the UK are members of the common or EEC (European Economic Community). it is not a member of the EEC. influenced by EEC decisions, particularly through its trading relationship with EEC members such as Denmark. In fact, Sweden and Denmark as members of the Nordic Medicines have council o n agreed tο harmonize requirements, and thus Sweden is indirectly committed to EEC directives.

Since the conference is dedicated to manufacturing, quality control and pharmaceutical development, sure you would be most interested in what chemistry/pharmacy requirements. disciplines involved in the business of complying with toxicology, regulatory requirements are, of course, pharmacology and the medical/clinical disciplines. is somewhat better that topic following are my thoughts on the most important aspects of technical regulatory requirements, using the four countries cited as examples.

# OVERVIEW

In stepping back from the day to day operations of multi-national pharmaceutical company based in the



U.S., it is obvious that successful execution of health or marketing authorization abroad registrations the critical milestone in development pharmaceutical (Health registrations products. international authorizations are the equivalent of U.S. NDAs). As evidenced by the growth of specialists in the industry who deal full-time with government relations or regulatory affairs, the process of achieving health registration is complex and growing S 0 every year. Compliance with regulatory especially requirements, for the multi-national is something that pharmaceutical company can left to chance. Indeed a vital aspect of management of international pharmaceutical operations and successful execution planning health registration applications overseas.

Successful planning for health registration in parallel with development of the new new dose form in order to insure entity or regulatory requirements are met during the chemical and development pharmaceutical programs. considered technically adequate by the scientists chemical process development, analytical pharmaceutical sciences may not be deemed adequate by the regulatory agencies. Planning for compliance with regulatory requirements should, as one of its quarantee that the development program is conducted meet fundamental scientific we 11 as regulatory requirements. The ultimate goal regulatory planning process is efficient and health registration followed by introduction of the new the earliest prossible date. conduct this planning exercise in today's international regulatory environment represents hap-hazzard a



approach that will result in chaotic, uncertain product inefficient schedules and introduction development, with the R&D group repeating some of development work years after the initial program. this inefficiency is likely to be course. lost a s sales due to senior management introductions and the wasteful use of resources repeating development work.

The cornerstone of the regulatory planning activity is knowledge of requirements in markets where product introductions are proposed. This knowledge is on two the written requirements levels. First. country are available as published regulations, decrees and guidelines. On a second level, there are certain requirements that inevitably unwritten or customary broadly written, extensions o f develop a s regulations or guidelines. Of course, both the written requirements from customary differ country, from one type of dose form to another. the purposes of illustration, one or two examples of is meant by customary requirements would published in The consolidated Nordic Guidelines Scandinavian November οf 1983 covering the four Sweden, have only 3 sentences including markets, regarding data required for sterile parenteral Yet Sweden has a long standing history of products. regulatory opposition to sterile-filtered, aseptically filled parenteral drugs. The unwritten, customary requirement for Sweden is either terminally sterilize the product or include a thorough justification in your health registration application as to why the product can not be terminally sterilized. The justification must be more than a theoretical dissertation. either documentation in the form include οf



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tions describing the effects of the means of terminaly sterilizing, such as autoclaving or gamma irradiation, development work on the product should include o f the effects of examination these methods of sterilization the dose form. Consistent on earlier comments, this is the type of information to be included in planning for the development product if you hope to avoid registration delays and a second round of development work.

second example is from the United Kingdom, where there are excellent guidelines to the applicant. guidelines instruct the applicant for a product license to report on impurities found with the drug substance. define guidelines impurities and require for different methods of analysis impurities attempted. They do not tell you how many batches report, or how many different methods important, they don't tell to attempt. Most you what point needs to be demonstrated by the report on impurities. Namely, it must be demonstrated that the synthetic process for the new drug is well control and that there is a consistent pattern of impurities, or lack of impurities across a reasonable period during which a reasonable number full-scale batches have been made. Ιn impurity results should include an absolute minimum of five to three batches: ten batches are typically required to make a convincing case. Thus even UK with extensive guidelines, the minimum standards for registration are established in a dialogue between the applicant and regulatory agency.

### Legal Basis

was stated that the cornerstone for planning is knowledge of the regulations and guidelines

in target markets; these represent minimum requirements that are supplemented over time customary requirements. The legislative basis of these regulations in the four sample markets is presented below.

# Legislative Basis of Drug Regulation

<u>U.K.</u>	<u>France</u>	Germany	Sweden	EEC
Medicines	P.H. Codes	1976 Drug	Drug	1965
Act 1968	1959	Reform	ordinance	Directiv
	1967	Law	1962	65/65
	1972			

What does this mean to the applicant for health registration? The current UK drug law has been effect for sixteen years. The ground rules in terms of both written guidelines and customary requirements are well established. By contrast at the other end of the spectrum, there is a less settled situation in Germany. The reform law enacted in 1976, which took effect 1978, greatly expanded the registration requirements in Germany, once considered a liberal country with respect The staff of the to drug registration procedures. regulatory agency in Germany, the BGA. has expanded by more than 33%. Many of the new BGA staff people had no experience in either the pharmaceutical industry or pharmaceutical regulation. A new with a 16 page application form serving as an index was instituted for applications. The BGA declined to issue until it could gain experience in dealing with the scientific issues resulting from the new law and regulations. Today, six years after the law took



effect, industry is still awaiting guidelines. In short, a period of trial and error followed from 1978 and the requirements for Germany are yet in a state of transition. In the meantime, fine tuning of the customary requirements continues on a trial and error basis.

the countries cited, perhaps the legislation greatest potential impact was directive 65/65. The intent of this legislation was to eliminate barriers to trade in pharmaceuticals and cosmetics EEC The between members. legislation identified the major barrier as, and I quote the directive "...trade in proprietary medicinal within the Community is hindered by disparities between national provisions, in particular between provisions relating to medicinal products...". twenty years after this directive, the barriers still exist although they may have been eroded or in some cases cracked, by the political commitment of member states to the EEC. The real impact of directive 65/65 been to set a minimum standard for registration to which all member states must directives followed 65/65 with requirements for drug registration. In 1975 directive 75/318 standards o f established physico-chemical for drugs and biologicals. While countries were obliged to adopt these directives, they have had the effect of establishing a lowest denominator for drug registration. In fact, in a such as the UK, no substantive change in country regulations were required since the minimum standards were already met. The barriers that currently exist the form of additional requirements that each member imposes and, in fact, there are



disparities in these additional requirements, a few of which I will mention this morning. What the EEC wanted to achieve, but has yet failed to do is harmonize requirements. At best, harmonization is a goal that EEC members hope to work towards.

At the heart of this issue is the reluctance of local agencies to yield their judgement and authority the EEC. Legislation went so far as to establish a supra-national agency, the Committee for Proprietary Medicinal Products (CPMP), to review applications member states for general H.R. approval within the EEC. Since the directive establishing the CPMP in 1975, only a hand-full of applications have been processed (about 30 at last count) compared to the thousands handled by Dukes of individual regulatory bodies. To quote Dr. Nederlands, o f CPMP member the a that a state abandons all recognition means over its own drug market and follows blindly decisions taken by foreign agencies who may be dealing with different situations and have different interpretations laws and guidelines." With a statement like this, it's understandable why member countries have failed to in a functional mechanism for the free participate of pharmaceuticals across national brief. EEC legislation the EEC. Ιn tremendous potential impact on the regulatory process in Europe, however, its actual impact has been measured minimal standards in setting terms manufacture, quality control and health registration.

### GUIDELINES

Drug legislation is very broad in its language and provides little specific guidance concerning exact



requirements of the regulatory agencies. The applicant rely on either published regulations having the effect of law, as found for example in the U.S. in the or quidelines which may not bе the equivalent of regulations, but in practice are binding on the applicant. Lets take a look at the type of guidelines available from the countries selected.

Without question, the most specific guidance to applicants is provided by the DHSS in the U.K. guidelines are available as a series of Medicines Act Leaflets or MALs. These cover subjects ranging from general explanation of the licensing system to specific guidance on packaging and labeling.

Three of the MALS of general interest are:

- MAL-1 Guidelines to the Licensing Systems (1976)
- MAL-2 Notes on Application for Product License (1971 - 1983)
- MAL 41 Additional Notes for Guidance - Biological Medicianl products (1982)

Antibiotics are considered biologicals in the and are covered in MAL-41. Note that MAL-2 was first issued in 1971, a mere three years after the Medicines of 1968; it has been reissued about every two years. the current version issued in 1983. provides item item listing required a n bу o f information, and explanation for each item commentary. These are the headings covered under chemistry/pharmacy requirements:



# U.K. (MAL-2)

Part	ΙI	_	Pharmaceutica	1	Data	on	Dosage	Form
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1.	1	Nρ	50	r i	n f	io	n
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- Complete Formula 1.2
  - 1.2.1 Active Constituents
  - 1.2.2 Other Constituents
  - 1.2.3 Overage
- 1.3 Containers
- Formulations Used in Clinical Trials 1.4
- Manufacturing Formula 2.1
- 2.2 Manufacturing Process
- 2.3 Assembling Process
- 3.1 Specifications of Constituents
  - 3.1.1 Constituents Complying with Pharmacopoeial Monographs
  - 3.1.2 Constituents Not in a Pharmacopoeia
  - 3.1.3 Suppliers of Active Ingredients
  - In-Process Controls 3.2
  - Finished Product Specifications 3.3
    - 3.3.1 Tests and Limits Applied
    - 3.3.2 Analytical Methods
  - Formulation Studies 4.1
  - 4.2 Analytical Development
  - 4.3 Analytical Results
  - 4.4 Availability Studies

<u>In Vitro</u>

In Vivo

(Continued)



# U.K. (MAL-2) Cont'd

#### Stability

- 5.1 Batches Examined
- 5.2 Conditions of Storage
- 5.3 Containers
- 5.4 Results
- 5.5 Analytical Methods
- Summary of Results 5.6
- 5.7 Proposed Shelf-Life
- Label Storage Recommendation 5.8
- 5.9 Continuing Studies
- Type of Container 6.1
- 6.2 Packaging Inclusions
  - 6.2.1 Description and Composition
  - 6.2.2 Duration of Performance
  - 6.2.3 Instructions to Users of Products (Active)
- Nomenclature 7.1
- 7.2 Description
- 8.1 Synthetic Route
- 8.2 Description of Process
- Q.C. During Synthesis 8.3 8.3.1 Starting Materials
- 9.1 Evidence of Chemical Structure
- 9.2 Physico-Chemical Characteristics
- Analytical Development
- 10.1 Impurities
- 10.2 Analytical Methods

(Continued)



# U.K. (MAL-2) Cont'd

- 11.1 Tests and Limits
- 11.2 Analytical Methods
- Reference Standard 11.3
- 12.1 Laboratory Reports
- 12.2 Discussion of Results
- 13.1 Stability of Active-Batches Examined
- 13.2 Conditions of Storage
- 13.3 Analytical Methods
- 13.4 Results Obtained
- Metabolic Pathways 14.1
- 14.2 Measurement of Plasma Levels of Drug or Metabolites
- Synthesis of Labelled Compounds 14.3

MAL-2 is unique as far as guidelines available in It is obviously thorough; twenty-one pages are dedicated to details of chemistry/pharmacy requirements has equally detailed guidance on toxicology, and it clinical pharmacology, and administrative MAL-2 is useful as a planning guide or checklist when o f development new compounds begin. represents a highest common denominator for regulatory requirements in Europe, its very useful as a starting point for planning world-wide health registration.

Guidelines elsewhere in Europe are less explicit in describing the details of what should be contained in For example, the guidelines for the application. France are found in a Decree issued in September of 1978 covering general information and chemistry/phar-



macy requirements. In contrast to the UK, it provides and minimal guidance in terms of details a format Because of this, customary requirements play a major role in the French regulatory scene.

The format specified for chemistry/pharmacy dossier is divided into three sections:

"Partie Pharmacotechnique"

- I Scientific Dossier Properties of Bulk Drug Finished Product Galenical Section Analytical Justification
- Technical Dossier ("Dossier Fabricant") ΙI Manufacturing and Quality of Dose Form
- III Analytical Expert's Dossier A Critical Report Concerning all Items of the Technical Dossier, and Stability Studies.

Regarding the third item, the Analytical Expert Dossier, the use of experts or consultants by European regulatory bodies is widespread, but France and Germany have included an expert's opinion as part of the drug France, more than any other country, has application. institutionalized the expert. Not only is a seperate o f the French application devoted to opinion, the French government lists but recognized and approved experts. The applicant in list in France must choose from the experts chemistry/pharmacy, toxicology/pharmacology clinical medicine to complete their respective sections



the health registration application. The expert, recognized authority in his field, is intended to serve regulatory agency as an objective third party in the registration process although he is retained by the applicant. Many experts have academic affiliations. in the case of the analytical expert expected to have access to independent laboratories to conduct testing on the product which is the subject of application. The analytical expert critically on quality control and certain manufacturing aspects of the application. Emphasis is given to the appropriateness of the finished product specifications methods, the specifications for raw materials stability studies. The expert's expected to be more than a paperwork exercise. applicant's option o f either visiting the facilities to participate in q.c. testing and observe the manufacturing operations, or conducting testing on Typically, the expert will perform all own. release testing for the products and may select certain testing of raw materials. It is not for the expert to conduct uncommon limited stability o f this mandated close Because between the applicant relationship and expert, very difficult to imagine a French application for a new drug without local manufacture and development work, such as a local stability program.

The selection of an expert is an important part of The reputation and prestige the registration process. of the expert can make the difference between a blanket endorsement of his review by the regulatory agency or a critical review of the the applicant's dossier. particularly true in Germany where expert are required, but the government does not list approved



opinion Obviously, submitted an experts. applicant's q.c. director, who may act as the expert in composition including polymerizing residues, stabilizers, plasticizers coloring agents shall be reported.

As an indication of this trend, Austria has a four page form requiring a detailed disclosure.

required information is Among the bу Austria tradename, chemical name and percent composition for the following:

#### Tradename Chemical Name %

- A) Monomers
- B) Catalysts
- C) Emulsifiers
- D) Stabilizers
- E) Lubricants
- F) Fillers
- G) Plasticizers
- H) Others

Providing information this type o f is an increasingly difficult problem for exporters who often do pharmaceutical not find plastic willing disclose this proprietary manufacturers to information tο anyone, even foreign regulatory agencies.

Last in the review of guidelines is Germany. earlier, Germany has not yet issued stated MAL-2 from the UK or the equivalent o f Guidelines. The German BGA has issued forms



Germany, would certainly be viewed differently than a recognized independent authority such as a professor of pharmaceutical sciences from a university.

In Sweden, guidelines have been available since 1974 as the Registration of Pharmaceutical Specialities for Submission of Applications, Instructions popularly known as the Blue Book. The Blue Book had a total of five pages dedicated to chemistry and pharmacy requirements, under headings similar to those found The Blue Book was superceeded in 1983 UK. Guidelines, which was a cooperative effort regulatory agencies of Sweden, Denmark, Finland, The Norway and Iceland. Nordic Guidelines expanded chemistry/pharmacy requirements to A point of interest, which is a trend in recent years, in Europe, is detailed disclosure on plastics into contact with the product. Here are the coming requirements from the Nordic guidelines.

# Nordic Guidelines 1983

# C.3 Packaging Material

Detailed information shall be given the compositions and physical about properties οf plastics coming The name of contact with the product. material, name οf manufacturer, chemical structure. physico-chemical properties shall be presented.

organize the submission and itemizes topics to be covered, the substance of which does not differ from topics covered in the French and British applications.



There is one notable exception that is included in the Germany Drug Law. The new drug law requires that pharmaceutical excipients, in so far as they exhibit an activity of their own or the influence the activity of active constituents, must appear on all labeling. application requires German distinction excipients used in the dose form according to inactive excipients and active excipients. Active excipients classified Pharmaceutical as Active Pharmaceutical aids that are potentially hazardous for high risk group and excipients that pharmacological activity.

Examples have evolved from the regulatory dialogue BGA the and industry in each categories. For active pharmaceutical aids examples are anesthetics, all preservatives, any substance that alters the pH of gastric fluid or intestinal antioxidants, stabilizers, and chelating agents. tartrazine, excipients are parabens, (diabetics) and fructose (fructose alcohol, sucrose intolerance). Examples of excipients considered modify pharmacologic activity are substances used retard the release of a drug and barriers for coated tablets.

# The Human Element

This review has covered the importance of planning, guidelines, the legislative basis of regulation, general o f interest in the four European It is important not to overlook what is a very significant aspect and often the certainly factor for success of health registrations Europe, or for that matter, anywhere in the world.



person managing the registration in each whether its a person dedicated to regulatory part-time responsibility for someone such as quality control manager or the medical director, is development chain for crucial link in the new pharmaceutical products. The relationship of this individual with the local authorities, his ability to and the company's negotiate advocate position controversial issues are essential elements for success in health registration. His role is that of both communicator and advocate. The registration manager who lives in the halls of the regulators inevitably has far greater success than the manager who conducts his o f from the security office business correspondence. The former measures registration time in months; the latter in years.

#### CONCLUSIONS AND SUMMARY

Health registration is a goal that must be achieved as part of the successful development and introduction of Careful planning is essential pharmaceutial products. to efficiently and successfully achieve this goal. efficient the development means pharmaceutical program is performed once to meet basic scientific and regulatory concerns. To be successful, the product must not only be registered, but the registration must take place in a timely fashion. The basis of planning health registration knowledge οf requirement in the proposed markets. This knowledge is based on two elements. First published regulations and guidelines, available in varying degrees of detail, and second, customary requirements. Finally, an essential element in the successful development and introduction products **i** s the local health registration manager who sets the pace for registration.

